



Declaration of Compliance

Business Operator Vikan North America Corporation
4735 W. 106th Street
Zionsville, IN 46077

Product Name Food Hoe, 11.3", Red

Item Number 29004



Plastic Material Polyamide (nylon), 98 %

Color masterbatch Red, 2 %

US FDA Compliance

All raw materials in this product are in compliance with FDA (Food and Drug Administration in the USA) 21 CFR parts 170 to 199.

The polymers and additives complies with FDA 21 CFR part 174, 175, 176, 177, 178, 181, 182, 184, or 186. Additives are cleared according to FDA 21 CFR Part 178 (Indirect food additives), are generally recognised as safe (GRAS), are prior-sanctioned food ingredients, or are cleared on basis of regulations for food additives of before 1958.

The pigments in the masterbatch are listed under FDA 21 CFR 178.3297 „Colorants for Polymers“.

The nylon material complies with the requirements of FDA (Food and Drug Administration in the USA) 21 CFR 177.1500 "Nylon resins".

Limitations apply for the nylon material and may therefore not be used contact with alcoholic foodstuffs according to 21 CFR.

Food contact types

- Aqueous
- Acidic
- Alcoholic
- Fatty
- Dry

Food contact usage time and temperature

Storage at room temperature or below up to 30 days, including heating up to 158 °F for up to 2 hours, or heating up to 212 °F for up to 15 minutes.

**General**

Appropriate equipment decontamination will minimise the risk of microbial growth and cross contamination and will maximise the efficiency and durability of the equipment.

Equipment should be cleaned, disinfected and sterilised, as appropriate to its intended use, before use.

It is also important to clean, disinfect and sterilise equipment as appropriate after use, using the appropriate decontamination chemicals, concentrations, times and temperatures.

The product is suitable for repeated use under the conditions specified in this Declaration of Compliance. Reuse does not affect the product's compliance with applicable food contact regulations, provided it remains intact, undamaged, and is cleaned appropriately between uses.

Vikan A/S is registered with the Danish Veterinary and Food Administration (DVFA), and our mandatory Own Control System is subject to inspection by the DVFA.

We will make the relevant background documentation available to the competent authorities, at their request.

Recommended sterilisation temperature (Autoclave): 250 °F

Date

2026-06-27

Made By

Marta Sztuka
Materials and Compliance Specialist